

HX520L

OPERATING WEIGHT: 50,200kg

GROSS POWER: 335 HP @ 2100 rpm

BUCKET CAPACITY: 2.43, 2.79, 3.2 m3



building a comfortable tomorrow

RULE THE GROUND

The HX Series exceeds customer's expectation!

Become a true leader on the ground with HCE's HX Series.



- IPC (Intelligent Power Control)
- New Cooling System with Increased Air Flow
- Fuel Rate Information
- ECO Gauge
- Enlarged Air Inlet with Grill Cover
- Reversible Fan for Efficient Cleaning



- Durable Cooling Module
- Reinforced Pin, Bush, and Polymer Shim
- Reinforced Durability of Upper and Lower Structure and Attachments
- Wear Resistant Cover Plate
- Hi-grade (High-pressure) Hoses



INFOTAINMENT FRONTIER

- New Air Conditioning System
- New Front Side Air Conditioning System
- Intelligent and Wide Cluster
- New Integrated Audio System



MODERN COMFORT, SIMPLE AND SAFE SOLUTIONS

- Rear View Camera System Option
- Hi MATE (Remote Management System)
- Next Generation Cab Suspension Mount



HX520L





New Variable Power Control

The HX Series minimizes equipment input and output control signals to improves fuel efficiency. Its three-stage power mode ensures the highets performance in any operating environment.



* P(power) mode: Maximizes speed and power of the equipment for heavy load work.



* S(standard) mode: Optimizes performance and fuel efficiency of the equipment for general load work.



* E(economy) mode: Improves the control system for light load work.

WORK MAX, WORTH MAX

Fuel Efficient System, Allows Great Performance

HX Series has an eco-friendly, high-performance engine which ensures both excellent fuel efficiency and high power. With outstanding operating performance proven by rigorous tests at various work sites, it will satisfy any customers needs.

15% bigger screen from 7 to 8 inch is applied in HX Series.

More funtions and better resolution are available with adding premium options.





IPC (INTELLIGENT POWER CONTROL)

HX Series adopts the upgraded IPC system. It is able to optimize pump flow rate and power at the various working condition through the individual pump control. Furthermore, optimized design of MCV and pipe line minimizes energy loss such as conflux and throttle loss.

REVERSIBLE FAN

Reversible fan features is provided to improve cooling performance and ensure that the equipment maintains the best engines performance in high dust area.

ECO GAUGE

Eco gauge enables economic operation of machines. The gauge level and color displays engine torque and fuel efficiency level. On top of that, the status of fuel consumption such as average rate and the total amount of fuel consumption can be checked in the detailed menu as well.





FUEL RATE INFORMATION



DURABLE COOLING MODULE

HX Series has a durable cooling module that passed stringent tests, demonstrating the highest productivity in tough working environm ents.



ENLARGED AIR INLET WITH GRILL COVER

Enlarged vent hole of the air inlet side cover and fine net grill to prevent penetration of foreign materials further improve durability.

MORE RELIABLE, MORE SUSTAINABLE

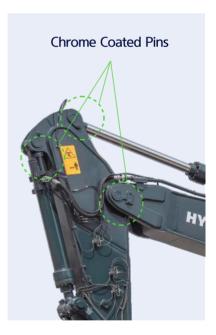
New Exterior Design for Robustness and Safety

The true value of HX Series lies in its durability. The robust frame structure and the attachments show the real value of HX Series in tough working environments and promise higher productivity.

HX Series has a durable cooling module that passed stringent tests, demonstrating the highest productivity in tough working environments.

REINFORCED DURABILITY OF UPPER AND LOWER STRUCTURE AND ATTACHMENTS

The upper and lower structure and attachments of HX Series have higher durability than demanded on the site, as proven through numerous tests including road tests and virtual simulation. The wear resistance of the bucket has been improved by use of new material.



REINFORCED PINS, BUSHING AND POLYMER SHIMS

HX Series improves lubricity of connecting parts between the equipment and attachments. Gaps with attachments are minimized by wear-resistant long-life pins, bushes, and polymer shims, supporting the highest performance with invariable durability.



WEAR RESISTANT COVER PLATE

A wear-resistant cover plate is installed at the end of the arm to minimize abrasion on the connector between the arm and the bucket. Vibration reduction of buckets enables more stable operation even in high-load work.

HI-GRADE (HIGH-PRESSURE) HOSES

HX Series uses high-pressure hoses with improved heat and pressure resistance, greatly increasing the durability of the equipment.







NEW FRONT SIDE AIR-CONDITIONING SYSTEM

The ventilation is designed for both warm and cool air reaching to operator's faces. It could helps operators create more neat and enjoyable atmosphere through indoor air circulation.







NEW INTEGRATED AUDIO SYSTEM

The radio player with a USB-based MP3 player, an integrated Bluetooth hands-free feature, and a built-in microphone allow for phone calls while at work and in transit. The radio player is conveniently located on the right side of the operator to allow for improved access.



INTELLIGENT AND WIDE CLUSTER

The 8" capacitive-type display (like smartphone display) of HX Series is delivering excellent legibility. The centralized switches on the display allow convenience of checking tempera ture outside the cabin.



NEW AIR CONDITIONING SYSTEM

Front side Air Vent holes make operators more convenient and fresh through direct air flow to driver's face, foot and body.



MODERN COMFORT,

SIMPLE AND SAFE SOLUTION

NEW CABIN FOR MORE COMFORT

Low noise, low vibration, and ergonomic design make the cabin space more comfortable and pleasant! With focus on safety and convenience of operators, HX Series allows rapid and safe equipment inspection anytime and anywhere, providing an optimal environment for operators to work.









IT'S CONVENIENT, EASY AND VALUABLE

Hi MATE Hyundai's newly developed remote management system, utilizes GPS-satellite technology to provide customers with the highest level of service and product support available. Hi MATE enables users to remotely evaluate machine performance, access diagnostic information, and verify machine locations at the touch of a button.

WHAT ARE BENEFITS



INCREASE PRODUCTIVITY

It helps you operate machines in efficient. You can check the difference between total engine hours and actual working hours. See how productive your machines are and plan any required cost saving solutions. Hi MATE offers working information such as working / idling hours, fuel consumption and rate.



CONVENIENT AND EASY MONITORING

There is nothing much to do to monitor your machines. Just log on to the Hi MATE website or mobile application. Hi MATE allows you to watch your machines whenever and wherever you are.



SECURITY

Protect your machines from theft or unauthorized usage with Hi MATE. If the machine moves out of the Geo-fence boundary, you will get alerts.



HYUNDAI



HX Series excavators are products of HCE's spirit of initiative, creativity, and strong drive. HCE engineers, who are the best in the industry, have worked tirelessly to offer a zero-defect product. The new HX Series reflects customers' needs in the field gleaned by thorough monitoring.



Our Unique remote management system allows customer to access machine operating information & obtain service & maintenance alerts at the touch of a button.

INCREASED PRODUCTIVITY

HI MATE empowers you to enhance the efficiency of your operations. Make better decisions by comparing the machine's operating time with its travelling, idling & breaker use duration.

CONVENIENT & EASY MONITORING

Enjoy round the clock & on the move access to your machine's information through the website or the mobile app.





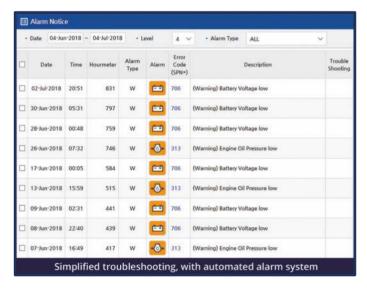
PROACTIVE MAINTAINANCE

Access your machine's service & maintenance history with the utmost convenience. Plan your service schedules intelligently with our regular reminders.



SECURITY & FLEET MONITORING

Protect your machines from theft or unauthorized use. HI MATE's GPS feature allows you to create a geo-fence & alerts you if the machine moves out of the defined boundary.



ALARMS

Get notified of system alarms & protect your machine from critical faults & experience repairs.

SPECIFICATIONS

ENGINE		
Maker / Model	CUMMINS / X12	
Туре	6 cylinder, water cooled, 4-cycle, turbocharged charge air cooled, direct injection, electronic controlled diesel engine.	
Gross Power	250 kW (335 hp) at 2,100 rpm	
Net Power	246 kW (330 hp) at 2,100 rpm	
Max. Power	276 kW (370 hp) at 1,800 rpm	
Peak Torque	1,674 N-m (1,235 lb-ft) at 1,400 rpm	
Displacement	11.8 ℓ (720 cu in)	
Operating Altitude (w/o derate)	2,000 m (6,562 ft)	

HYDRAULIC SYSTEM		
MAIN PUMP		
Туре	Variable displacement axial piston pumps	
Max. Flow	2 x 405 lpm (107.0 US gpm / 89.1 UK gpm) 1 x 23.9 lpm (6.2 US gpm / 5.3 UK gpm)	
Sub-Pump For Pilot Circuit	Gear pump	
Cross-sensing and fuel saving pump system.		
HYDRAULIC MOTORS		
	T	

HYDRAULIC MOTORS		
Travel Two speed axial pistons motor with valve and parking brake		
Swing	Axial piston motor with automatic brake	
RELIEF VALVE SETTING		
Implement Circuits	330 kgf/cm ² (4,694psi)	
Travel	360 kgf/cm ² (5,120psi)	
Power Boost (Boom, Arm, Bucket)	360 kgf/cm ² (5,120psi)	
Swing Circuit	285 kgf/cm ² (4,053psi)	
Pilot Circuit	40 kgf/cm ² (569 psi)	
Service Valve	Installed	

Pilot Circuit Service Valve			40 kgf/cm ² (569 psi)
			Installed
HYDRAULIC CYLINDERS			
		Boom 2-Ø17 Arm 1-Ø190	0 × 1,580 mm × 1,850 mm
	No. of Cylinder Bore X Stroke	Bucket 1- \emptyset 160 \times 1,360 mm 6,550 mm (21' 6") Boom & 2,550 mm (8' 4") Arm Only	

DRIVES & BRAKES		
Drive Method Fully hydrostatic type		
Drive Motor	Axial piston motor, in-shoe design	
Reduction System Planetary reduction gear		
Max. Drawbar Pull	39,674 kgf (87,466 lbf)	
Max. Travel Speed (High / Low)	3.4 km/hr (2.1 mph) / 5.5 km/hr (3.4 mph)	
Gradeability	35° (70%)	
Parking Brake	Multi wet disc	

CONTROL

Pilot pressure operated joysticks and pedals with detachable lever provide almost effortless and fatigueless operation.

Pilot Control	Two joysticks with one safety lever (LH): Swing and arm, (RH): Boom and bucket (ISO)
Traveling and Steering	Two levers with pedals
Engine Throttle	Electric, dial type

SWING SYSTEM	
Swing Motor Axial piston motor	
Swing Reduction	Planetary gear reduction
Swing Bearing Lubrication	Grease-bathed
Swing Brake	Multi wet disc
Swing Speed	8.8 rpm

COOLANT & LUBRICANT CAPACITY			
	liter	US gal	UK gal
Fuel Tank	660	174.35	145.18
Engine Coolant	43	11.3	9.4
Engine Oil	34	9.0	7.5
Swing Device (Each)	7	1.8	1.5
Final Drive (Each)	12.5	3.3	2.7
Hydraulic System (Including Tank)	499	131.7	109.7
Hydraulic Tank	275	72.6	60.4

UNDERCARRIAGE

The X-leg type center frame is integrally welded with reinforced box-section track frames. The undercarriage includes lubricated rollers, idlers, track adjusters with shock absorbing springs and sprockets, and a track chain with double or triple grouser shoes.

Center Frame	X - Leg Type
Track Frame	Pentagonal Box Type
No. of Shoes on Each Side	53 EA
No. of Carrier Roller on Each Side	2 EA
No. of Track Roller on Each Side	9 EA
No. of Rail Guard on Each Side	2 EA

OPERATING WEIGHT (APPROXIMATE)

Operating weight, including 6,550 mm (21 $^{\circ}$ 6") boom, 2,550 mm (8 $^{\circ}$ 4") arm, SAE heaped 3.2m3 (4.18yd3) bucket, and all standard equipment.

OPERATING

Shoes		Operating Weight	Ground Pressure
Туре	Width mm(in)	kg (lb)	kgf/cm² (psi)
Triple Grouser	600 (24")		0.87 (12.3)

AIR CONDITIONING SYSTEM

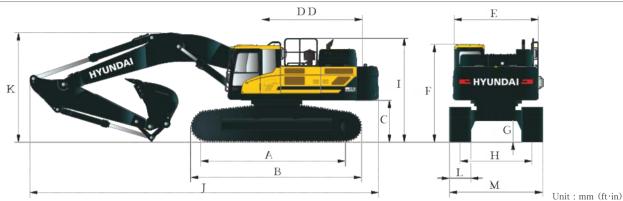
The air condition system for the machine contains the fluorinated green-house gas with global warming potential of R134a.

(Global Warming Potential : 1,430) The system hold 0.8 kg refrigerant consisting of a CO_2 equivalent of 1.21 kg. For more information, Please refer to the manual.

DIMENSIONS & WORKING RANGE

HX520L DIMENSIONS

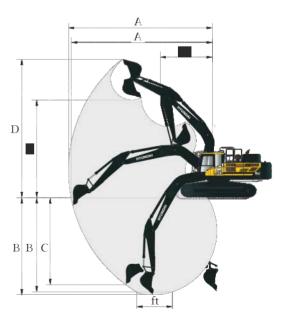
Boom 6.55 m (21' 6") and Arm 2.55 m (8' 4")



A Tumbler Distance	4,470 (14' 8")
*B Overall Length of Crawler	5,490 (18' 0")
*C Ground Clearance of Counter Weight	1,445 (4' 7")
D Tail Swing Radius	3,800 (12' 6")
D' Rear-end Length	3,745 (12' 3")
E Overall Width of Upper Structure	2,980 (9' 9")
*F Overall Height of Cab	3,420 (11' 2")
*G Min. Ground Clearance	780 (2'6")
H Track gauge	2,740 (9' 0")
*I Overall Height of Guardrail	3,600 (11' 8")

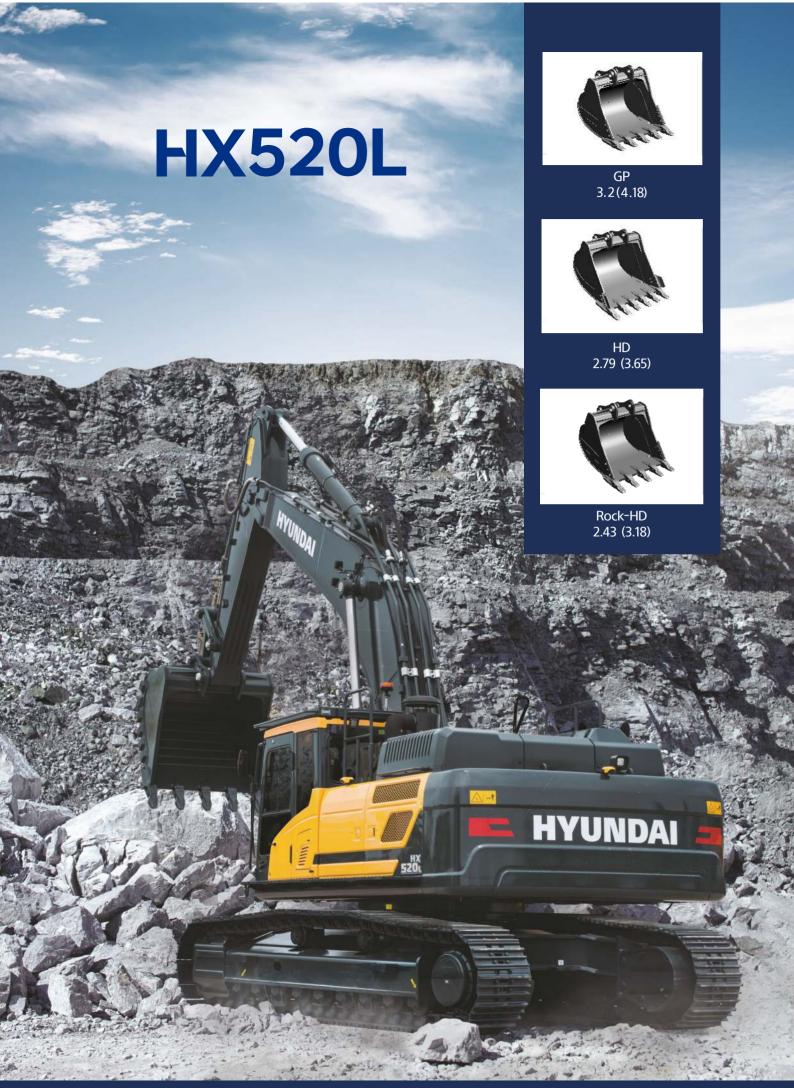
Boom Length	6,550 (21' 6")
Arm Length	2,550 (8' 4")
J Overall Length	11,680 (38' 4")
*K Overall Height of Boom	3,920 (12' 7")
L Track Shoe Width	600 (24")
M Overall Width	3,340 (10' 11")

HX520L WORKING RANGE



		Unit: mm (ft·in)
	Boom length	6,550 (21' 6")
	Arm length	2,550 (8' 4")
Α	Max. digging reach	10,870 (35' 8")
Α'	Max. digging reach on ground	10,610 (34' 8")
В	Max. digging depth	6,380 (20' 9")
В'	Max. digging depth (8' level)	6,210 (20' 4")
С	Max. vertical wall digging depth	4,760 (15'6")
D	Max. digging height	10,760 (35' 3")
Е	Max. dumping height	7,290 (23' 9")
F	Min. swing radius	4,440 (14' 7")

^{*} This figure includes the size of grousers.



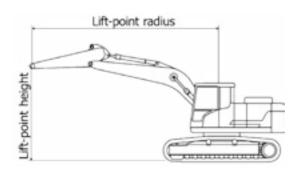
LIFTING CAPACITIES

Rating over-front Rating over-side or 360 degree

HX520L MONO BOOM

6.55 m (21' 6") boom, 2.55 m (8' 4") arm equipped with 600 mm (24") triple grouser shoe.

		Lift-point radius									At max. reach		
Lift-po heigh		3.0 m (9.8 ft)		4.5 m (14.8 ft)		6.0 m (19.7 ft)		7.5 m (24.6 ft))		Capacity		Reach	
(m/ft)		Ð	=	b	₩	b	₽	b	=	Ð	=	m (ft)	
9.0 m	kg									*13,880	*13,880	5.79	
29.5 ft	lb									*30,600	*30,600	(19.0)	
7.5 m	kg					*13,190	*13,190			*12,600	11,120	7.22	
24.6 ft	lb					*29,080	*29,080			*27,780	24,520	(23.7)	
6.0 m	kg					*13,980	*13,980	*12,410	10,350	*12,070	9,040	8.12	
19.7 ft	lb					*30,820	*30,820	*27,360	22,820	*26,610	19,930	(26.6)	
4.5 m	kg			*20,370	*20,370	*15,430	14,080	*12,960	10,050	*11,830	7,970	8.67	
14.8 ft	lb			*44,910	*44,910	*34,020	31,040	*28,570	22,160	*26,080	17,570	(28.4)	
3.0 m	kg					*16,960	13,300	*13,650	9,670	*11,730	7,440	8.94	
9.8 ft	lb					*37,390	29,320	*30,090	21,320	*25,860	16,400	(29.3)	
1.5 m	kg					*17,890	12,720	*14,120	9,340	*11,690	7,300	8.94	
4.9 ft	lb					*39,440	28,040	*31,130	20,590	*25,770	16,090	(29.3)	
Ground	kg			*21,030	18,920	*17,850	12,420	*14,030	9,140	*11,620	7,520	8.69	
Line	lb			*46,360	41,710	*39,350	27,380	*30,930	20,150	*25,620	16,580	(28.5)	
-1.5 m	kg	*15,060	*15,060	*21,280	19,020	*16,720	12,370	*13,030	9,120	*11,390	8,210	8.15	
-4.9 ft	lb	*33,200	*33,200	*46,910	41,930	*36,860	27,270	*28,730	20,110	*25,110	18,100	(26.7)	
-3.0 m	kg	*20,530	*20,530	*17,830	*17,830	*14,160	12,560			*10,720	9,750	7.26	
-9.8 ft	lb	*45,260	*45,260	*39,310	*39,310	*31,220	27,690			*23,630	21,500	(23.8)	



Lifting capacity are based on ISO 10567.
 Lifting capacity of HX Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.

^{3.} The Lift-point is bucket pivot mounting pin on the arm(without bucket mass).

^{4. (*)} indicates load limited by hydraulic capacity.

BUCKET SELECTION GUIDE& DIGGING FORCE

BUCKETS

All buckets are welded with high-strength steel.



SAE heaped GP m^3 (yd³) 3.2(4.18)



HD 2.79 (3.65)



Rock-HD 2.43 (3.18)

Capacity m³ (yd³)			Width Weight mm (in) kg (lb)	Weight kg (lb)	Tooth (EA)	Recommendation mm (ft.in) 6,550 (21' 6") Boom	
	SAE Heaped	CECE Heaped	(11)	Kg (ID)	(LA)	2,550 (8' 4") Arm	
(G)	3.2(4.18)	2.64 (3.45)	1,905 (75.0")	2,590 (5,710)	6	•	
(H)	2.79 (3.65)	2.46 (3.22)	1,795 (70.7")	2,615 (5,770)	5	•	
(R)	2.43 (3.18)	2.11 (2.76)	1,745 (69.0")	2,345 (5,170)	5	•	

- (G) General Purpose
- (H) Heavy Duty
- (R) Rock-HD

- \bullet : Applicable for materials with density of 2,100 kg/m³ (3,500 lb/yd³) or less
- lacktriangle : Applicable for materials with density of 1,800 kg/m³ (3,000 lb/yd³) or less
- \blacksquare : Applicable for materials with density of 1,500 kg/m³ (2,500 lb/yd³) or less
- \blacktriangle : Applicable for materials with density of 1,200 kg/m³ (2,000 lb/yd³) or less

ATTACHMENTS

Booms and arms are of all-welded, low-stress, full-box section design.

6,550 mm (21'6") boom and 2,550 mm (8'4"), Hyundai Bucket are all-welded, high-strength steel implements.

	Length	mm (ft.in)	6,550 (21' 6")			
Boom	Weight	kg (lb)	4,380 (9,660)			
	Length	mm (ft.in)	2,550 (8' 4")	Remark		
Arm	Weight	kg (lb)	2,450 (5,400)			
		kN	240.3 [262.1]	[]: Power Boost		
	SAE	kgf	24,500 [26,730]			
Pudent Diagrica Found		lbf	54,010 [58,930]			
Bucket Digging Force	ISO	kN	279.5 [304.9]			
		kgf	28,500 [31,090]			
		lbf	62,830 [68,540]			
		kN	235.4 [256.7]			
	SAE	kgf	24,000 [26,180]			
Arm Crowd Force		lbf	52,910 [57,720]	-		
Ann crowd Force	ISO	kN	246.2 [268.5]			
		kgf	25,100 [27,380]			
		lbf	55,340 [60,360]	1		

Note: Boom weight includes arm cylinder, piping, and pin Arm weight includes bucket cylinder, linkage, and pin

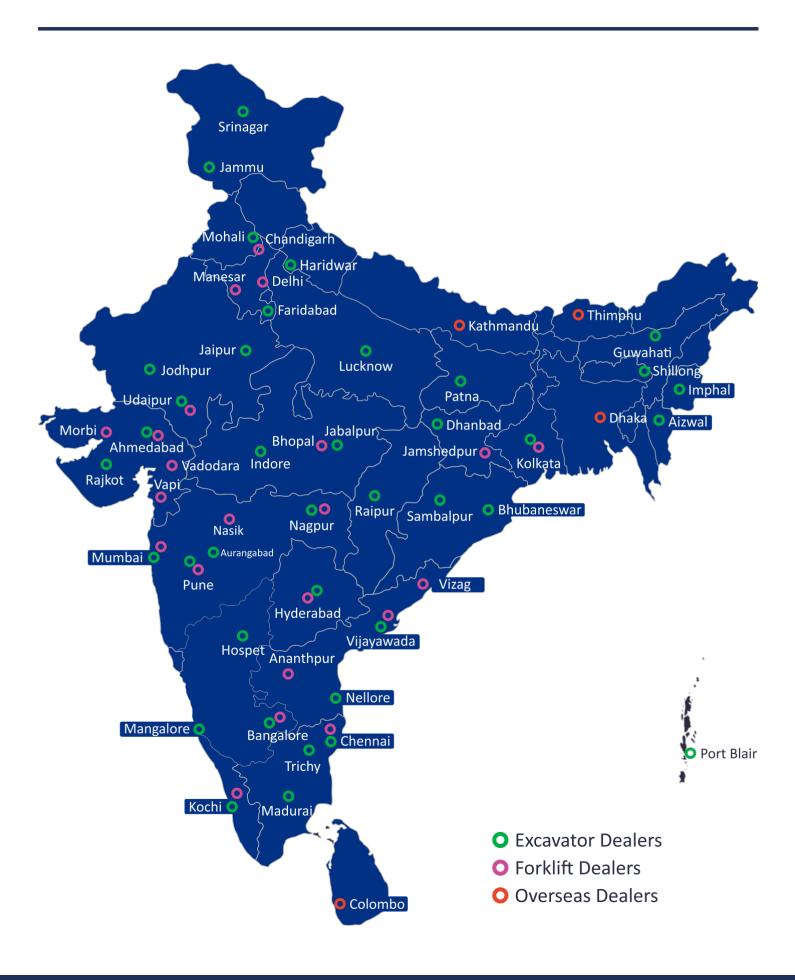
> STANDARD/OPTION

ENGINE	STD	OPT
Cummins X12	•	
HYDRAULIC SYSTEM		
INTELLIGENT POWER CONTROL (IPC)		
3-Power Mode, 2-Work Mode, User Mode	•	
Variable Power Control	•	
Pump Flow Control (Upgraded IPC)	•	
Electric Pump Independent Control	•	
Fuel Saving Kit	•	
Engine Auto Idle	•	
Engine Auto Shutdown Control	•	
CAB & INTERIOR		
ISO STANDARD CABIN		
Cabin Lights (LED)	•	
Rise-Up Type Windshield Wiper		
Radio / USB Player	•	
Handsfree Mobile Phone System with USB	•	
12 V Power Outlet (24 V DC to 12 V DC Converter)	•	
Electric Horn	•	
All-Weather Steel Cab with 360° Visibility	•	
Safety glass - Tempered glass	•	
Safety glass windows	•	
Sliding Fold-In Front Window	•	
Sliding Side Window (LH)	•	
Lockable Door	•	
Hot & Cool Box	•	
Storage Compartment	•	
Ashtray	•	
Transparent Cabin Roof-Cover	•	
Sun Visor	•	
Door and Cab Locks, One Key	•	
Pilot-Operated Joystick	•	
AUTOMATIC CLIMATE CONTROL		
Air Conditioner & Heater	•	
Defroster	•	
AUTOMATIC STARTING AID (AIR GRID HEATER) FOR W	EATHER	2
Starting Aid (Air Grid Heater) for Cold Weather	•	
CENTRALIZED MONITORING		
8" LCD Display - Normal type	•	
Engine Speed or Trip Meter / Accel	•	
Engine Coolant Temperature Gauge	•	
Max Power	•	
Low Speed / High Speed	•	
Auto Idle Check Engine		
Air Cleaner Clogging	•	
Indicators	•	
Eco Gauges	•	
Fuel Level Gauge	•	
Hyd. Oil Temperature Gauge	•	
Warnings	•	
Communication Error	•	
Low Battery	•	
Clock	•	
SEAT		
Mechanical Suspension	•	
CABIN ROPS (ISO 12117-2)		
Cabin front guard Fine Mash	•	
Cabin top guard Steel Top	•	
susual officer rop	-	1

SAFETY	STD	OPT
Battery Master Switch	•	
Rearview Camera		•
Eight Front Working Lights	•	
Boom Mounted Cabin Mounted & Front Frame Mou	nted	
Travel Alarm	•	
Rear Work Lamp One	•	
Beacon Lamp		•
Automatic Swing Brake	•	
Boom Holding System	•	
Arm Holding System	•	
Automatic Fire Suppression System AFSS		•
Fatigue Monitoring system		•
Seat Belt reminder		•
Three Outside Rearview Mirror	•	
OTHERS		
Removable Clean-Out Dust Net for Cooler	•	
Removable Reservoir Tank	•	
Fuel Pre-Filter	•	
Self-Diagnostics System	•	
Hi MATE (Remote Management System)	•	
Batteries (2 \times 12 V \times 200 AH)	•	
Fuel Filler Pump (50 lpm)		•
Single-Acting Piping Kit (Breaker, etc.)		•
Central Lubrication System		•
Accumulator for Lowering Work Equipment	•	
Tool Kit	•	
ATTACHMENT		
BOOMS		
6.55 m, 21' 6"	•	
ARMS		
2.55 m, 8' 4"	•	
UNDERCARRIAGE		
Lower Frame Under Cover (Normal)	•	
TRACK SHOES		
Triple Grousers Shoes (600 mm, 24")	•	
Track Rail Guard	•	

NOTES

DEALER NETWORK





HD Hyundai Construction Equipment India Pvt. Ltd.

Factory Location

Plot No. A-2, M.I.D.C. Chakan, Phase II,

Village: Khalumbre, Taluka: Khed, Dist: Pune-410501 E mail: hyundai.care@theconnectionsindia.com

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